



Table of Contents

<u>LICENSE AGREEMENT</u>	<u>14</u>
<u>PREFACE</u>	<u>16</u>
<u>INTRODUCTION</u>	<u>17</u>
<u>THE AEG ANATOMY.....</u>	<u>20</u>
<u>THE PROPER WAYS OF TAKING THINGS APART</u>	<u>30</u>
<u>GOOD UPGRADE PRACTICES.....</u>	<u>32</u>
<u>GETTING THE TOOLS YOU'RE GOING TO NEED.....</u>	<u>33</u>
<u>TOOLS YOU DON'T ABSOLUTELY NEED.....</u>	<u>38</u>
<u>SOLDERING TECHNIQUES.....</u>	<u>38</u>
<u>YOUR UPGRADE OBJECTIVES.....</u>	<u>40</u>
<u>MARKET INTELLIGENCE</u>	<u>43</u>

WHAT ARE THE PRACTICAL CONSIDERATIONS WHEN BUYING AN AEG?	43
WHAT ARE THE LEGAL RESTRICTIONS?	45
WHICH BRAND IS BETTER?.....	46
BUYING A PRE-OWNED AEG	47
BUYING PRE-UPGRADED AEG	49
WHERE TO BUY FROM?.....	51
HOW TO SEEK REPAIR SERVICE IF I DON'T WANT TO DO IT MYSELF?.....	53
COMPARING THE DIFFERENT BRANDS AND MODELS	54
HOW ABOUT THE KWA M4 AEG , THE NEW CYBERGUN A15 EVOLUTION AND THE NEW CA LWRC M6A2?.....	57
HOW ABOUT THE NEXT GENERATION M4 FROM MARUI?.....	59
THERE ARE SO MANY AK VARIATIONS. WHAT ARE THE DIFFERENCES?	60
WHAT IS SPECIAL ABOUT THE M14 AND THE KART M14 EBR?.....	60
WHAT IS SPECIAL ABOUT THE RS TYPE 97 AEG?	61
WHAT IS SPECIAL ABOUT THE RS SVD AEG?	62
IS THERE ANY DIFFERENCE BETWEEN THE G&G GS550 AND THE TM SG550?	62
I'VE HEARD OF BAD THINGS ABOUT THE G&G L85. WHAT'VE GONE WRONG?.....	62
I'VE HEARD OF BAD THINGS ABOUT THE ACADEMY L85. IS IT REALLY THAT BAD?	63
WHAT IS SPECIAL ABOUT THE K1A AEG?.....	63
HOW ABOUT THOSE AIRSOFT GUNS MARKETED UNDER THE PALCO SPORTS BRAND NAME?	63
WHAT IS PROPER USAGE?.....	63
IS IT GOOD TO GET INTO THE BUSINESS OF SELLING AEGS?	64
WHY DO WE SEE SO MANY CHEAP CLONES AROUND?.....	64
WHAT IS THE ISSUE ON TRADE DRESSING?	65
WHAT IS THE BACKGROUND OF THE SYSTEMA COMPANY?.....	65
WHAT KIND OF CHANGES HAD THE CHINA-MADE AEGS BROUGHT TO THE MARKET?	65
SO IS IT EASY TO SET UP MY OWN BRAND OF AIRSOFT PRODUCTS?	66
HOW IS AN AEG DIFFERENT FROM A RAM (REAL ACTION MARKER)? IS CONVERSION BETWEEN THE TWO ARCHITECTURES POSSIBLE?	66
<u>HIGH FPS UPGRADE</u>	71

WHAT ARE THE KEY ELEMENTS OF A HIGH FPS SETUP?	71
V2 MECHBOX VS V3 MECHBOX: ANY DIFFERENCE IN STOCK PERFORMANCE?	72
WHAT CONCERNS SHOULD I HAVE WHEN MIXING AND MATCHING INTERNALS FROM DIFFERENT BRANDS?	72
WHAT IS THE GUIDELINE FOR COMPATIBILITY?	73
ARE CA/ICS GUNS CRAPPY FOR UPGRADE?.....	74
ARE G&G GUNS UPGRADEABLE?	75
ARE CHINA-MADE GUNS CRAPPY FOR UPGRADE?	75
ARE CYBERGUN PRODUCTS UPGRADEABLE?	76
FPS INCREASE IN METER READINGS VS PERFORMANCE INCREASE IN A PRACTICAL SENSE: THE LAW OF DIMINISHING MARGINAL GAIN IN PERFORMANCE.	76
0.20G BBS VERSUS 0.25G BBS VERSUS 0.30G BBS: THE HEAVIER THE BETTER?	77
DOES FPS ALWAYS GO HAND IN HAND WITH JOULE?	77
WHAT IS THE DIFFERENCE BETWEEN THE FPS SYSTEM AND THE JOULE SYSTEM?.....	77
HOW DO YOU USE FPS TO MEASURE JOULE?	77
HOW DO YOU USE FPS TO GIVE AN ESTIMATE OF THE RANGE?.....	77
HIGHER FPS = LOWER ROF?.....	79
SOFTER SPRING = HIGHER ROF?.....	79
HARDER SPRING = LOWER ROF?.....	79
IS 8.4V INSUFFICIENT FOR AN UPGRADED MECHBOX?	80
SHOULD I AVOID ANYTHING BELOW 8.4V?	80
DOES BATTERY SIZE MATTER?.....	80
IS BATTERY POWER IMPORTANT FOR SEMI-AUTO FIRING?.....	80
IS EG560 TOO WEAK AND FRAGILE TO POWER AN UPGRADED MECHBOX?.....	82
CAN I USE EG560 ON MY MP5?.....	82
CAN I USE A SHORT EG1000 ON MY FAMAS?	83
MORE ABOUT THE DIFFERENT MOTOR MODELS.....	84
IS THE CHINA-MADE EG700 CLONE (THE GREY CAN) TOO WEAK AND FRAGILE FOR POWERING AN UPGRADED MECHBOX?	86
WHY (AND WHY NOT) SHOULD I BUY THE HIGH TORQUE GEAR SET?.....	86
WHY (AND WHY NOT) SHOULD I USE HELICAL GEARS?	86

WHAT ARE THE CONCERNS WITH OFF-THE-SHELF COMPLETE MECHBOX KITS?	89
WHY (AND WHY NOT) SHOULD I KEEP THE STOCK PLASTIC BUSHINGS?	89
WHY (AND WHY NOT) SHOULD I REPLACE THE STOCK PLASTIC BUSHINGS WITH METAL BUSHINGS?	89
WHAT BUSHINGS SHOULD I USE FOR MY P90 MECHBOX?	91
7MM VS 6MM.....	91
WHAT IS AN EASY WAY TO (MORE ACCURATELY) SHIM?	92
SPUR GEAR BREAKAGE	94
SECTOR GEAR BREAKAGE	94
HOW DO I TELL IF SHIMMING HAS BEEN DONE CORRECTLY?.....	95
LONGER SPRING VERSUS SHORTER SPRING: THE LONGER THE BETTER?	96
WHAT ARE THE MAJOR PARAMETERS OF A SPRING?	96
IS A HARDER SPRING MORE HARMFUL FOR THE INTERNALS?	96
INSTALLING A LONG SPRING: TRICKS AND POTENTIAL DANGER.....	97
INSTALLING A SHORT SPRING: TRICKS AND POTENTIAL DANGER.....	97
WHY (AND WHY NOT) SHOULD THE SPRING BE GROUND?	99
HOW TO FACILITATE SPRING SPINNING?	99
WHAT IS A VARIABLE PITCH SPRING? IS IT ALWAYS BETTER FOR AEG?	100
A LONG VARIABLE-PITCHED SPRING.....	100
USE OF SPACERS FOR SPRING COMPRESSION: TRICKS & DANGER.....	101
WHAT IS WRONG WITH A CUSTOM MADE SPRING?	104
SYSTEMA SPRINGS VERSUS PDI SPRINGS.....	104
CAN STAINLESS STEEL SPRING OFFER BETTER FPS?.....	105
CAN TELFON COATED SPRING OFFER BETTER FPS?.....	105
THE LONG VARIABLE-PITCH SPRING IS VERY DIFFICULT TO INSTALL?.....	106
WHAT CAN I DO TO REDUCE STRESS ON THE GEARS?.....	106
CAN AN EG1000 OFFER HIGHER TORQUE OVER AN EG700?.....	106
WHAT IS SPECIAL ABOUT THE R25K MOTOR?.....	109
WHY (AND WHY NOT) SHOULD I USE A BORE-UP CYLINDER?	109
WHY SHOULD I REPLACE THE STOCK CYLINDER ON MY MP5K / G3 SAS?	109
DIFFERENT GUNS USE DIFFERENT CYLINDERS THAT HAVE DIFFERENT NUMBER AND POSITION OF	

OPENINGS. WHY'S THAT?	110
IS IT USEFUL TO BLOCK THE CYLINDER OPENING ALTOGETHER?	110
BARREL LENGTH / FPS CORRELATION AND PERFORMANCE COMPENSATION.....	113
WHY IS IT USEFUL TO PUT HOLES ON THE PISTON HEAD? ANY ALTERNATIVE?.....	115
WHY (AND WHY NOT) SHOULD I USE A METALLIC PISTON HEAD?	115
HOW ABOUT A SILENT HEAD SET?.....	115
WHY IS "ONE-WAY" PREFERABLE?.....	117
IS ALUMINUM PISTON MORE DURABLE? WHICH PISTON MATERIAL IS BETTER?	119
IS VERSION 2 MECHBOX TOO FRAGILE FOR M130 OR ABOVE?.....	119
ALUMINUM PISTON AND MECHBOX SHELL BREAKAGE.....	122
WHAT PISTON RELATED PARAMETERS WOULD BE RELATED TO ACTUAL MECHBOX PERORMANCE?	122
HOW TO TELL (WITHOUT DISASSEMBLY) IF A MECHBOX HAS BEEN CRACKED?	123
IS HEATSINK MOTOR PLATE NECESSARY FOR M140 OR ABOVE?	123
HOW DO I EFFECTIVELY REDUCE HEAT ON THE MOTOR?	123
WHY (AND WHY NOT) IS THE ONE O'CLOCK GEAR TIMING AN ISSUE?.....	124
CAN I USE THE SMALLER BATTERIES TO POWER AN UPGRADED MECHBOX?	125
I WANT TO HIDE MY BATTERY INSIDE THE GRIP AND THE STOCK BUT THE BATTERY CELLS ARE TOO BIG. WHAT SHOULD I DO?	125
CHAINING UP YOUR BATTERIES: PARALLEL VS SERIAL CONFIGURATIONS.	125
MORE ON BATTERY CONFIGURATIONS	126
MORE ON PARALLEL CONFIGURATION	130
USING CAPACITOR	131
BATTERY CHARGERS	133
SHOULD I USE SANYO BATTERY CELLS FOR MAXIMUM PERFORMANCE?	134
HOW ABOUT LITHIUM ION?.....	134
HOW SAFE IS IT TO REMOVE THE FUSE? ANY ALTERNATIVE?	134
USING AND CHARGING LIPO.....	135
PROPER CHARGER CONFIGURATION	136
IS 7.4V LIPO SUFFICIENT?	139
DO I NEED A METAL BODY TO SUSTAIN THE UPGRADED POWER?	140

WHY (AND WHY NOT) IS IT NECESSARY TO REPLACE THE STOCK WIRES?140

WHY IS IT NECESSARY TO SHORTEN THE WIRES?140

CAN I USE STEREO WIRES INSTEAD?140

WHY (AND WHY NOT) IS IT NECESSARY TO REPLACE THE STOCK TAMIYA CONNECTOR?142

ARE NiCd BATTERIES SUPERIOR TO NiMH BATTERIES FOR DRIVING UPGRADED AEG?142

HOW DO I OPTIMIZE THE OVERALL PERFORMANCE OF THE STOCK MOTOR?143

STEPS NEEDED FOR SUCCESSFUL MOTOR BREAK IN.....144

MOTOR BUSHING BREAK-IN.....146

IS IT POSSIBLE TO INCREASE THE TORQUE OF THE STOCK MOTOR? IF SO, HOW?.....147

HOW DOES HEAT HURT THE MOTOR?147

ADDING TORQUE TO THE MOTOR148

WHAT ELSE SHOULD I BUY FOR A HIGH FPS CONFIGURATION?148

I HAVE A QUESTION ON THE V3 TRIGGER SPRING INSTALLATION – WHAT IS THE CORRECT DIRECTION OF SPRING PLACEMENT?149

WHAT IS WRONG WITH THE SODA CAN TEST?.....149

WHAT IS RIGHT WITH THE SODA CAN TEST?149

WHAT IS THE MOST ACCURATE WAY TO MEASURE FPS?150

CAN YOU SHOW ME HOW TO USE A BASIC SPEED TESTER?151

FPS DOWNGRADE154

WHAT CAN BE DONE WITH THE PEG BOX?.....155

HOW ABOUT UPGRADING THE M14?.....155

HOW DOES BLOWBACK WORK?156

WHAT IS SPECIAL ABOUT THE ALL BLACK GEARBOX?.....157

WHAT ARE THE TYPES OF LPEG AVAILABLE IN THE MARKET?.....158

HIGH ROF UPGRADE.....162

WHAT ARE THE KEY ELEMENTS OF A HIGH ROF SETUP?162

CAN I INCREASE ROF WHILE KEEPING THE FPS AT THE STOCK LEVEL BY USING 9.6V BATTERY?163

VOLTAGE VS MAH – WHICH ONE MATTERS THE MOST?163

CAN I INCREASE ROF BY REPLACING THE MECHANICAL CONTACT SWITCH WITH A SOLID STATE

SWITCHING MECHANISM BASED ON MOSFET?	163
HOW DO I BYPASS THE MECHANICAL SWITCH?	164
CAN I INCREASE ROF BY USING CAPACITORS AT THE POWER SOURCE?	166
CAN I SLOW DOWN THE GUN A BIT BY “REGULATING” THE BATTERY POWER?	166
IS HIGH ROF A MAJOR CAUSE OF TAPPET PLATE BREAKAGE?	168
ROF-WISE, WHY (AND WHY NOT) SHOULD I REPLACE THE STOCK PLASTIC BUSHINGS WITH BALL BEARINGS?	168
BALL BEARINGS: HOW THEY WORK AND WHY THEY BREAK	169
ROF-WISE, WHY (AND WHY NOT) SHOULD I REPLACE THE STOCK PLASTIC BUSHINGS WITH METAL BUSHINGS?	171
HOW ABOUT OIL CHANNEL BUSHINGS?	171
WHY (AND WHY NOT) SHOULD I BUY THE HIGH SPEED GEAR SET?	172
SHOULD I UPGRADE TO A TEFLON CYLINDER?	172
HOW ABOUT A HIGH SPEED CYLINDER SET?	172
WHAT MAKES A BALL BEARING SPRING GUIDE MEANINGLESS FOR A STOCK TM GUN? HOW TO WORK AROUND?	173
IS THERE ANY CHEAPER ALTERNATIVE TO BALL BEARING SPRING GUIDE?	174
WHY A BALL BEARING SPRING GUIDE ALONE MAY NOT INCREASE ROF?	174
CAN I USE A VERSION 2 SPRING GUIDE IN A VERSION 3 MECHBOX?	175
SHOULD I UPGRADE TO AN EG1000 FOR HIGHER ROF?	176
IS THERE ANY CHEAP ALTERNATIVE TO THE EG1000?	176
HOW TO OPTIMIZE THE STOCK MOTOR’S RPM WITHOUT SPENDING MAJOR \$?	176
HOW CAN I INCREASE ROF WHILE KEEPING THE FPS AT NEAR-THE-STOCK-LEVEL?	177
WHAT IS THE RIGHT TYPE OF SPRING AND BATTERY TO USE FOR THIS PURPOSE?	177
IS ROF OVER 30/SEC POSSIBLE?	178
WHAT IS THE MAJOR ROF BOTTLENECK?	178
IS ALUMINUM PISTON BETTER OFF FOR A HIGH ROF CONFIGURATION?	179
ARE LIGHTER GEARS BETTER OFF FOR A HIGH ROF CONFIGURATION?	179
WHAT ELSE SHOULD I BUY FOR A HIGH ROF CONFIGURATION?	179
CAN I RAISE ROF BY CUTTING OFF TEETH FROM THE PISTON AND THE GEARS?	179
I WANT TO USE AN ELECTRIC DRIVEN MAG FOR FAST RELOAD. HOW DOES IT WORK?	180

CAN I PUSH UP ROF BY USING LIPO?.....182
CAN I PUSH UP ROF BY GOING BRUSHLESS?183

HIGH ACCURACY UPGRADE184

WHAT ARE THE KEY ELEMENTS OF A HIGH ACCURACY SETUP?184
DOES A V-HOPUP HELP?.....184
HOW TO IMPROVE ACCURACY WITH SHORT BARREL?187
CAN A LONG BARREL DELIVER HIGHER ACCURACY AND RANGE?187
WHY (AND WHY NOT) SHOULD I REPLACE THE STOCK CYLINDER WHEN USING A LONGER INNER BARREL?187
WHAT IS GOOD ABOUT A HIGH PRECISION BARREL?189
HOW TO MAXIMIZE THE EFFECTIVENESS OF A HIGH PRECISION BARREL?189
WHAT IS THE DRAWBACK OF USING A HIGH PRECISION BARREL?189
CAN THE ONE-PIECE TYPE HOPUP INCREASE ACCURACY? DOES IT WORTH THE \$?190
HOW DO I HIDE THE LONGER INNER BARREL?.....190
WHY IS PROPER TRIGGER SQUEEZE IMPORTANT?191

TROUBLESHOOTING.....192

MY STOCK TM GUN IS DEAD AFTER 3000 SHOTS. WHY?.....192
THE MECHBOX RUNS NOISILY ON A NEW SETUP... ..192
CLEANING OF ELECTRICAL CONTACTS.....193
THE SWITCH PLATE HAS BEEN BURNT... ..194
WHAT WILL HAPPEN WITH IMPROPER SHIMMING?.....195
AND WHAT SHOULD I DO TO REMEDY THE PROBLEM?195
HOW DO I PROLONG THE LIFE OF THE MECHBOX?196
WHEN THE MECHBOX IS RUNNING, THE NOZZLE DOES NOT MOVE AT ALL. WHAT IS WRONG?196
MY MECHBOX GOT STALLED AFTER REPLACING THE TAPPET PLATE. WHAT’S WRONG?196
MY GUN STOPPED WORKING IN SEMI-AUTO MODE. WHAT’S WRONG?.....197
WHAT CAUSE THE PISTON GEAR TO BREAK PREMATURELY?198

MY EG1000 WAS OVERHEATED. WHAT SHOULD I DO?	199
WHAT SHOULD I DO FOR PROPER MOTOR MAINTENANCE?.....	200
WHAT CAUSE THE STRANGE NOISE FROM THE MOTOR OR THE MOTOR GEAR?.....	200
THE TWO SCREWS THAT ATTACH THE MECHBOX TO THE LOWER RECEIVER ARE COMPLETELY STRIPPED. WHAT SHOULD I DO?	201
WHAT CAUSES GEAR STRIPPING?	201
WHAT CAN CAUSE THE HOPUP RUBBER TO BREAK?	202
I HAVE TO WIND MY HOP ALMOST ALL THE WAY UP JUST TO GET FLAT FLIGHT. WHAT IS WRONG?.....	202
SLIPPERY WHEN WET?	203
HOW TO PROLONG THE LIFE OF MY BATTERY?	204
IS SLOW CHARGING ALWAYS GOOD FOR MY BATTERY?	205
HOW TO SAFELY CHARGE A BATTERY?	205
IS NIMH BATTERY FREE FROM THE MEMORY EFFECT PROBLEM?	206
SHOULD I FULLY DISCHARGE THE BATTERY EVERY TIME AFTER USE?	206
HOW DO I FIX THE BATTERY MEMORY EFFECT PROBLEM?	206
CHOOSING WIRE: STRANDED WIRE VS SOLID WIRE.....	207
TROUBLESHOOTING MECHBOX ELECTRONICS.....	207
MY GUN KEEPS MIS-FIRING. HOW DO I TELL IF THIS IS A MAGAZINE PROBLEM OR A MECHBOX PROBLEM?	209
I SUSPECT THAT THE HI-CAP MAGAZINE IS NOT WORKING. WHAT SHOULD I DO TO FIX IT?	209
A SYSTEMATIC APPROACH FOR DETERMINING THE TRUE CAUSE OF FULL-AUTO MISFIRING PROBLEM	210
WHAT CAUSES DOUBLE FEEDING?.....	211
MY GUN MAKES AN UNWINDING NOISE AFTER FULL AUTO FIRING. WHAT'S WRONG?	211
THE SECTOR GEAR DELAY LOADING CHIP	212
MISFEED WHEN USING HEAVIER BBS	214
TROUBLESHOOTING A WEAK HI-CAP MAG.....	215
MAKING YOUR AEG QUIETER	217
DO-IT-YOURSELF MOTOR DRIVEN HI-CAP MAGAZINE.....	218
AEG WATER RESISTANCE	219
WHAT CAUSES AIR LEAKAGE?	221

WHAT NEEDS TO BE REGULARLY REPLACED TO KEEP MY GUN IN GOOD SHAPE?.....222

PRACTICAL G36 UPGRADE.....223

POINTS OF IMPROVEMENT223

DISASSEMBLING THE G36C.....229

ABOUT THE UMP.....230

PRACTICAL MP5 UPGRADE.....231

FOR THE ICS/CA MP5s AND THE TM MP5K / PDW231

FOR THE TM MP5s AND THE UTG MP5232

MP5 HOPUP / BARREL CHANGE.....232

STRUCTURAL PROBLEM 1: A WEAK FRONT BARREL MOUNTING STRUCTURE 234

STRUCTURAL PROBLEM 2: FORE GRIP INSERTION 236

STRUCTURAL PROBLEM 3: FORE GRIP WOBBLE..... 238

STRUCTURAL PROBLEM 4: THE SD SUPPRESSOR AND THE INNER BARREL 239

STRUCTURAL PROBLEM 5: THE MP5K INNER BARREL 241

STRUCTURAL PROBLEM 6: HOP UP ADJUSTMENT LEVER WOBBLE..... 243

STRUCTURAL PROBLEM 7: THE GRIP AND THE MOTOR PLATE 244

STRUCTURAL PROBLEM 8: HIGH CAP MAGAZINE RELIABILITY 245

STRUCTURAL PROBLEM 9: MAGAZINE WOBBLE..... 246

STRUCTURAL PROBLEM 10: BUTT STOCK WOBBLE 246

STRUCTURAL PROBLEM 11: BATTERY COMPARTMENT 248

SPECIAL STRUCTURAL ISSUE: MP5 PARTS REPLACEMENT..... 251

SPECIAL NOTE ON THE CA BT MP5K PDW 252

PRACTICAL AK UPGRADE253

SMALL BATTERY COMPARTMENT253

INNER BARREL.....255

WIRING.....	256
BODY FLEXING.....	256
SPECIAL TECHNOTE FOR ALL AKS.....	258
SPECIAL UTG TECHNOTE 1.....	258
SPECIAL UTG TECHNOTE 2.....	260
SPECIAL UTG TECHNOTE 3.....	261
SPECIAL UTG TECHNOTE 4.....	262
SPECIAL CYMA TECHNOTE.....	264
SPECIAL ICS AK74M TECHNOTE	265
DISASSEMBLING THE AK.....	266
ABOUT THE AK74U	271
ABOUT THE CYBERGUN GALI.....	272
<u>PRACTICAL G3 UPGRADE.....</u>	<u>275</u>
STRUCTURAL PROBLEM 1: A WEAK FRONT BARREL MOUNTING STRUCTURE	277
STRUCTURAL PROBLEM 2: FLEXY RECEIVER AND COCKING TUBE.....	278
STRUCTURAL PROBLEM 3: INNER BARREL WOBBLE	280
STRUCTURAL PROBLEM 4: THE FAKE EXTERNAL BARREL	281
STRUCTURAL PROBLEM 5: THE G3 SAS INNER BARREL.....	282
STRUCTURAL PROBLEM 6: THE GRIP AND THE MOTOR PLATE	283
STRUCTURAL PROBLEM 7: MAGAZINE WOBBLE.....	284
STRUCTURAL PROBLEM 8: THE G3 SAS FOREGRIP WOBBLE	284
STRUCTURAL PROBLEM 9: BUTT STOCK WOBBLE	285
SPECIAL WELLFIRE R8 TECHNOTE.....	286
ABOUT THE HK33 CLONE	288
<u>PRACTICAL M4 UPGRADE</u>	<u>289</u>
TM/CYBERGUN SPECIFIC: RECEIVER PIN TAB BREAKAGE.....	290
TM/CYBERGUN SPECIFIC: BARREL WOBBLE.....	295

CA SPECIFIC: MECHBOX GEAR POSITIONING AND GEAR ALIGNMENT.....	299
TM AND CA: NOZZLE ALIGNMENT	300
ICS SPECIFIC: TAPPET PLATE BREAKAGE.....	301
ALL MODELS: BODY BALANCE	302
ALL MODELS: SMALL PISTOL GRIP	303
ALL MODELS: BATTERY COMPARTMENT FOR MODELS WITHOUT A FIXED STOCK	304
S-SYSTEM SPECIFIC ISSUE:	306
WHAT READY-MADE GEARBOX SET WOULD YOU RECOMMEND FOR M4?.....	307
FULL TUNE UP KIT FOR M4.....	309
HOW ABOUT THE HIGHLY EXPENSIVE DEEPFIRE M4 SERIES REPLICAS?	310
<u>PRACTICAL SG552/SG556 UPGRADE</u>	<u>313</u>
SMALL BATTERY COMPARTMENT	313
INNER BARREL.....	315
WIRING.....	315
MAG CAPACITY.....	315
BODY FLEX.....	316
DISASSEMBLING THE SG552.....	317
ABOUT THE SG556.....	319
<u>PRACTICAL MP40 UPGRADE</u>	<u>320</u>
<u>PRACTICAL FAMAS UPGRADE</u>	<u>324</u>
THE HIGH ROF MYTH	324
DISASSEMBLING THE FAMAS	327
<u>PRACTICAL AUG UPGRADE.....</u>	<u>328</u>
SMALL BATTERY COMPARTMENT	328

FORE GRIP WOBBLE AND BREAKAGE.....330
INNER BARREL.....331
MOTOR331
BODY STRUCTURE.....332
DISASSEMBLING THE AUG333

UPGRADING THE P90.....334

UPGRADING THE M14339